

# 1K Self Etch Weld Thru Primer Red Brown

## Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

Date of issue: 12/09/2015

Revision date: 12/09/2015

Version: 1.0

### SECTION 1: Identification

#### 1.1. Product identifier

Product name : 1K Self Etch Weld Thru Primer Red Brown  
Product code : 3680001 / REZ46

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Paint

#### 1.3. Details of the supplier of the safety data sheet

##### Manufacturer

Peter Kwasny GmbH  
Heilbronner Str. 96  
Gundelsheim, 74831 – Germany  
T 49(0) 6269-95-20

##### Distributor

Peter Kwasny Inc.  
400 Oser Ave.; Suite 1650  
Hauppauge, NY 11788  
T 1-844-726-6330 (toll free North America)

#### 1.4. Emergency telephone number

Emergency number : 352-323-3500 (24 hr)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### GHS-US and GHS-CA classification

Flammable Aerosol 1  
Gases Under Pressure – Liquefied Gas  
Eye Irritation 2A  
Specific Target Organ Toxicity — Single Exposure 3  
Simple Asphyxiant

#### 2.2. Label elements

##### GHS-US and GHS-CA labelling

Hazard pictograms (GHS-US, GHS-CA) :



Signal word (GHS-US, GHS-CA) :

Danger

Hazard statements (GHS-US, GHS-CA) :

Extremely flammable aerosol. Contains gas under pressure; may explode if heated. Causes serious eye irritation. May cause drowsiness or dizziness. May displace oxygen and cause rapid suffocation.

Precautionary statements (GHS-US, GHS-CA) :

Keep away from heat, sparks, open flames and hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Wash hands thoroughly after handling. Wear eye protection and face protection. Avoid breathing dust, fume, gas, mist, vapours and spray. Use only outdoors or in a well-ventilated area. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center or doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice. Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F. Store in a well-ventilated place. Store locked up. Dispose of contents and container in accordance with local, regional, national and international regulations.

#### 2.3. Other hazards

No additional information available

#### 2.4. Unknown acute toxicity (GHS US, GHS CA)

Not applicable

### SECTION 3: Composition/information on ingredients

#### 3.1. Substance

Not applicable

# 1K Self Etch Weld Thru Primer Red brown

## Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

### 3.2. Mixture

Name	Product identifier	%
Isopropyl alcohol	(CAS No) 67-63-0	29.43
Acetone	(CAS No) 67-64-1	28.3
Propane	(CAS No) 74-98-6	14.92
Butane	(CAS No) 106-97-8	10.08
Iron oxide (Fe <sub>2</sub> O <sub>3</sub> )	(CAS No) 1309-37-1	2.50
Zinc oxide	(CAS No) 1314-13-2	2.34

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- First-aid measures after inhalation : If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical advice/attention if you feel unwell.
- First-aid measures after skin contact : If irritation occurs, flush skin with plenty of water. Get medical attention if irritation persists.
- First-aid measures after eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. If irritation persists, get medical attention.
- First-aid measures after ingestion : If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries after inhalation : May cause respiratory tract irritation. May cause drowsiness or dizziness. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Symptoms of oxygen deficiency include respiratory difficulty, headache, dizziness, nausea, unconsciousness or death.
- Symptoms/injuries after skin contact : May cause skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.
- Symptoms/injuries after eye contact : Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
- Symptoms/injuries after ingestion : May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

### 4.3. Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Powder, water spray, foam, carbon dioxide.
- Unsuitable extinguishing media : Do not use water jet.

### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : Extremely flammable aerosol. Products of combustion may include, and are not limited to: oxides of carbon and metal oxides.
- Explosion hazard : Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.

### 5.3. Advice for firefighters

- Firefighting instructions : DO NOT fight fire when fire reaches explosives. Evacuate area.
- Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Use water spray to keep fire-exposed containers cool. Vapours are heavier than air and may travel considerable distance to an ignition source and flash back to source of vapours.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

### 6.2. Methods and material for containment and cleaning up

- For containment : Stop leak, if possible without risk. Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).
- Methods for cleaning up : Scoop up material and place in a disposal container. Provide ventilation.

# 1K Self Etch Weld Thru Primer Red brown

## Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

### 6.3. Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed	: Hazardous waste due to potential risk of explosion. Pressurized container: Do not pierce or burn, even after use.
Precautions for safe handling	: Keep away from sources of ignition - No smoking. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not swallow. When using do not eat, drink or smoke. Do not spray on an open flame or other ignition source. Use only outdoors or in a well-ventilated area.
Hygiene measures	: Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Proper grounding procedures to avoid static electricity should be followed.
Storage conditions	: Keep out of the reach of children. Keep container tightly closed. Do not expose to temperatures exceeding 50 °C/ 122 °F. Keep in fireproof place. Store away from direct sunlight or other heat sources. Store in a well-ventilated place.

### 7.3. Specific end use(s)

Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Isopropyl alcohol (67-63-0)		
ACGIH	ACGIH TWA (ppm)	200 ppm
ACGIH	ACGIH STEL (ppm)	400 ppm
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	980 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	400 ppm
IDLH	US IDLH (ppm)	2000 ppm (10% LEL)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	980 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	400 ppm
NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	1225 mg/m <sup>3</sup>
NIOSH	NIOSH REL (STEL) (ppm)	500 ppm

  

Acetone (67-64-1)		
ACGIH	ACGIH TWA (ppm)	250 ppm
ACGIH	ACGIH STEL (ppm)	500 ppm
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	2400 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
IDLH	US IDLH (ppm)	2500 ppm (10% LEL)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	590 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	250 ppm

  

Propane (74-98-6)		
ACGIH	Not applicable	
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1800 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
IDLH	US IDLH (ppm)	2100 ppm (10% LEL)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1800 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	1000 ppm

  

Butane (106-97-8)		
ACGIH	ACGIH STEL (ppm)	1000 ppm

# 1K Self Etch Weld Thru Primer Red brown

## Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

<b>Butane (106-97-8)</b>		
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1900 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	800 ppm
OSHA	Not applicable	
<b>Iron oxide (Fe<sub>2</sub>O<sub>3</sub>) (1309-37-1)</b>		
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (respirable fraction)
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (fume) 15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
IDLH	US IDLH (mg/m <sup>3</sup> )	2500 mg/m <sup>3</sup> (dust and fume)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (dust and fume)
<b>Zinc oxide (1314-13-2)</b>		
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (respirable fraction)
ACGIH	ACGIH STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (respirable fraction)
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (fume) 15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
IDLH	US IDLH (mg/m <sup>3</sup> )	500 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (dust and fume)
NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (fume)
NIOSH	NIOSH REL (ceiling) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (dust)

### 8.2. Exposure controls

Appropriate engineering controls	: Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits.
Hand protection	: Wear suitable gloves.
Eye protection	: Wear approved eye (properly fitted dust- or splash-proof chemical safety goggles) / face (face shield) protection.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Environmental exposure controls	: Maintain levels below Community environmental protection thresholds.
Other information	: Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully before eating or smoking. Handle according to established industrial hygiene and safety practices.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Gas/Pressurized Liquid
Appearance	: No data available.
Colour	: Red/Brown
Odour	: Characteristic
Odour threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: Not applicable
Flash point	: 0 °C (32 °F) without propellant
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: No data available
Explosive limits	: 1.5% - 13%
Explosive properties	: No data available

# 1K Self Etch Weld Thru Primer Red brown

## Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

Oxidising properties	: No data available
Vapour pressure	: 2700.2 mm Hg (360 kPa)
Relative density	: No data available
Relative vapour density at 20 °C	: No data available
Density	: 0.75 g/cm <sup>3</sup> (20 °C, 68 °F)
Solubility	: Insoluble.
Log Pow	: No data available
Auto-ignition temperature	: 365 °C (689 °F)
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

### 9.2. Other information

VOC content : 85.14 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2. Chemical stability

Stable under normal storage conditions. Extremely flammable aerosol. Contents under pressure. Container may explode if heated. Do not puncture. Do not burn. Extreme risk of explosion by shock, friction, fire or other sources of ignition.

### 10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

### 10.4. Conditions to avoid

Heat. Sparks. Open flame. Direct sunlight. Overheating. Incompatible materials.

### 10.5. Incompatible materials

Oxidizing materials. Acids. Alkalis.

### 10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon and metal oxides.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified.

1K Self Etch Weld Thru Primer Red brown	
LD50 oral rat	> 2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat	> 5 mg/l/4h
Isopropyl alcohol (67-63-0)	
LD50 oral rat	5045 mg/kg
LD50 dermal rabbit	4059 mg/kg
LC50 inhalation rat	72600 mg/m <sup>3</sup> /4h
Acetone (67-64-1)	
LD50 oral rat	5800 mg/kg
LC50 inhalation rat	50100 mg/m <sup>3</sup> /8h
Propane (74-98-6)	
LC50 inhalation rat	658 mg/l/4h
Butane (106-97-8)	
LC50 inhalation rat	658 g/m <sup>3</sup> /4h
Iron oxide (Fe2O3) (1309-37-1)	
LD50 oral rat	> 10000 mg/kg

# 1K Self Etch Weld Thru Primer Red brown

## Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

### Zinc oxide (1314-13-2)

LD50 oral rat	> 5000 mg/kg
---------------	--------------

Skin corrosion/irritation : Based on available data, the classification criteria are not met.  
Serious eye damage/irritation : Causes serious eye irritation.  
Respiratory or skin sensitisation : Based on available data, the classification criteria are not met.  
Germ cell mutagenicity : Based on available data, the classification criteria are not met.  
Carcinogenicity : Based on available data, the classification criteria are not met.

### Isopropyl alcohol (67-63-0)

IARC group	3 - Not classifiable
------------	----------------------

### Iron oxide (Fe2O3) (1309-37-1)

IARC group	3 - Not classifiable
------------	----------------------

Reproductive toxicity : Based on available data, the classification criteria are not met  
Specific target organ toxicity (single exposure) : May cause drowsiness or dizziness.  
Specific target organ toxicity (repeated exposure) : Based on available data, the classification criteria are not met.  
Aspiration hazard : Based on available data, the classification criteria are not met.  
Symptoms/injuries after inhalation : May cause respiratory tract irritation. May cause drowsiness or dizziness. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.  
Symptoms/injuries after skin contact : May cause skin irritation. Symptoms may include redness, drying, defatting and cracking of the skin.  
Symptoms/injuries after eye contact : Causes serious eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.  
Symptoms/injuries after ingestion : May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : May cause long-term adverse effects in the aquatic environment.

### 12.2. Persistence and degradability

#### 1K Self Etch Weld Thru Primer Red brown

Persistence and degradability	Not established.
-------------------------------	------------------

### 12.3. Bioaccumulative potential

#### 1K Self Etch Weld Thru Primer Red brown

Bioaccumulative potential	Not established.
---------------------------	------------------

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste disposal recommendations : This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible. Container under pressure. Do not drill or burn even after use.

Additional information : Flammable vapours may accumulate in the container.

## SECTION 14: Transport information

In accordance with DOT/TDG

UN-No.(DOT/TDG) : UN1950  
Proper Shipping Name (DOT/TDG) : Aerosols, flammable  
Class (DOT/TDG) : 2.1

# 1K Self Etch Weld Thru Primer Red brown

## Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012 and the Hazardous Products Regulations (HPR) WHMIS 2015

Hazard labels (DOT/TDG) :



### Additional information

Other information : No supplementary information available.

Special transport precautions : Do not handle until all safety precautions have been read and understood.

## SECTION 15: Regulatory information

### 15.1. Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

#### Acetone (67-64-1)

EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA
--------------------------	---

#### Isopropyl alcohol (67-63-0)

Subject to reporting requirements of United States SARA Section 313

EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA
--------------------------	---

SARA Section 313 - Emission Reporting	1.0 % (only if manufactured by the strong acid process, no supplier notification)
---------------------------------------	---

All components of this product are listed, or excluded from listing, on the Canadian DSL (Domestic Substances List) and NDSL (Non-Domestic Substances List) inventories.

### 15.2. US State regulations

#### 1K Self Etch Weld Thru Primer Red brown

State or local regulations	This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm
----------------------------	---

## SECTION 16: Other information

Date of issue : 12/09/2015

Revision date : 12/09/2015

Other information : None.

*Disclaimer: We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.*